

Part No. Code	Product	Nominal Size mm	Density/Grade	Colour	Pack Qty	Max RPM
421223	SC-DH Holed	100 x 16	AVFN	Blue	25	18000
408207		100 x 16	AMED	Maroon	25	18000
430399		100 x 16	ACRS	Lt Brown	25	18000
444653		100 x 16	Heavy Duty	Dk Brown	25	18000
444654		100 x 16	Super Duty	Black	25	18000
60983	SC-DH Holed	115 x 22	AVFN	Blue	20	13000
60982		115 x 22	AMED	Maroon	20	13000
60981		115 x 22	ACRS	Lt Brown	20	13000
445223		115 x 22	Heavy Duty	Dk Brown	20	13000
450343		115 x 22	Super Duty	Black	20	13000
60986	SC-DH Holed	178 x 22	AVFN	Blue	20	6000
60987		178 x 22	AMED	Maroon	20	6000
60985		178 x 22	ACRS	Lt Brown	20	6000
445211		178 x 22	Heavy duty	Dk Brown	20	6000
445219		178 x 22	Super Duty	Black	20	6000

00571	SC-DB	100 x 16	ACRS	Lt Brown	10	18000
61948		100 x 16	Super Duty	Black	40	18000
61132		115 x 22	ACRS	Lt Brown	20	13000
61947		115 x 22	Super Duty	Black	40	13000
61133		178 x 22	ACRS	Lt Brown	10	6000
61945		178 x 22	Super Duty	Black	40	6000

05523	SC-DR*	50 x 3	AVFN	Blue	200	23000
05527		50 x 3	AMED	Maroon	200	23000
05528		50 x 3	ACRS	Lt Brown	200	23000
33795		50 x 3	Heavy Duty	Dk Brown	200	23000
33797		50 x 3	Super Duty	Black	200	23000
05530	SC-DR*	75 x 4	AVFN	Blue	100	18000
05527		75 x 4	AMED	Maroon	100	18000
05528		75 x 4	ACRS	Lt Brown	100	18000
33794		75 x 4	Heavy Duty	DK Brown	100	18000
33796		75 x 4	Super Duty	Black	100	18000

61677	Centre Pin Back-up Pad	100mm M10x1.5	-	-	5	-
61678		100mm M14	-	-	5	-
61679		100mm 5/8	-	-	5	-
61680		115mm M14	-	-	5	-
61682		178mm M14	-	-	5	-

*For Roloc back-up pads please refer to the 3M Abrasive Systems Price List



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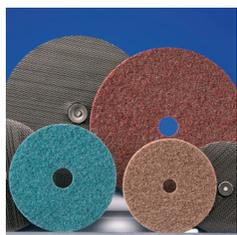
Scotch-Brite™ Surface Conditioning Disc Range



3M Abrasive Systems

Scotch-Brite™ Surface Conditioning Disc Range

Grindline refinement
Weld blending
Surface preparation
Cleaning



The Scotch-Brite™ Surface Conditioning Disc range from 3M provides improved levels of consistency in cut and finish throughout the life of the disc, offering greater value to the end user.

The addition of Super Duty and Heavy Duty grades to the range means an increased level of stock removal and longer life than other surface conditioning products. This results in a range of products suited to more of your surface conditioning needs.

Benefits

- Ability to simultaneously blend and finish, reducing the processing time
- Reduced risk of gouging or undercutting, meaning less re-work and a quality finish first time
- Provides longer life than other surface conditioning products, reducing downtime and the amount of abrasives used

3 Different Types of Backing

Disc Hooked	SC-DH	This disc has a 'Hook it' type backing, for use as part of a Hook & Loop system (3M914 back-up pad)
Disc Backed	SC-DB	This is a 'fibre backed' disc designed to give extra strength & toughness, for use on most conventional fibre disc back-up pads
Disc Roloc	SC-DR	This conversion is presented with a 'Roloc' quick release - screw on... screw off system. To be used in conjunction with 3M's Roloc back-up pads

Centre Pin System

Surface Conditioning Discs from 3M are now available using the Centre Pin System

- Utilises a centre hole in the hook faced surface conditioning disc and a centre pin in the back-up pad
- Centre pin is designed not to interfere with the work surface, allowing the disc to be used at the usual angle

Benefits

- Contributes to a reduction in hand-arm vibration due to centred secure fixing mechanism
- Centre pin secures the disc to prevent 'fly off'
- Easy to centre the disc on the back-up pad



Backing	Grade				
	Super Duty	Heavy Duty	Coarse	Medium	Very Fine
Hook Faced Centre Pin	●	●	●	●	●
Hook Faced Plain			●	●	●
Roloc	●	●	●	●	●
Fibre Backed	●		●		

To find out more about our complete range of abrasive systems please call the 3M Customer Information Team 0870 60 800 90 or visit www.3m.com/uk